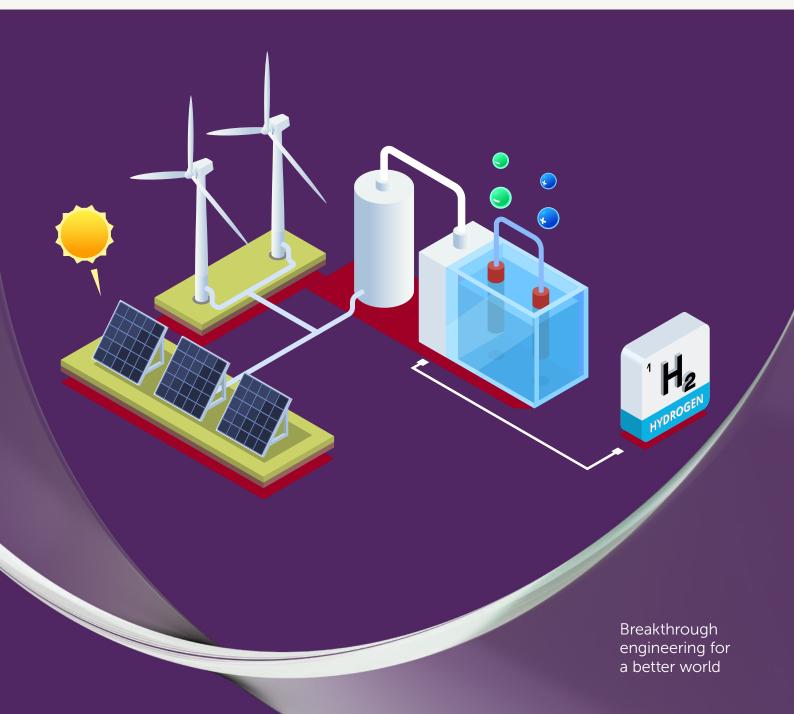


Fluid Control

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Navigating the Challenges of Fluid Impurities in PEM Electrolysers: Enhanced Efficiency and Durability



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Breakthrough engineering for a better world

We create breakthrough solutions which accelerate the safety, reliability and performance of everyday processes. Our valves and complete system solutions control liquids and gases, enabling machine builders to improve design functionality and keep safety and sustainability at the forefront of innovation.

For over 80 years, we have helped our customers improve the reliability and efficiency of their machines for diverse end markets. Working in close customer partnership, we continuously push the boundaries of technology, offering a wide selection of components and tailored solutions. Meeting equipment manufacturers' needs includes everything from helping provide traceability for consumers, to reducing waste in critical resources and delivering a premium cup of coffee.

Through flexible, scalable and agile innovation, we help our customers solve their current challenges and create competitive advantage for the future.

Navigating the Challenges of Fluid Impurities in PEM Electrolysers:

A Comprehensive Guide for Enhanced Efficiency and Durability Fluid impurities in Proton Exchange Membrane (PEM) electrolysers pose a significant challenge to engineers in the hydrogen industry. These impurities, appearing in the form of minerals, organic materials, or even air, can detrimentally affect the operation and longevity of electrolysis systems, potentially leading to component failure, reduced efficiency, and costly downtimes. This article aims to delve into the detrimental impacts of these impurities and offer practical, comprehensive solutions to these issues.





Understanding the Impacts of

Fluid Impurities

How to reduce complexity and increase lifetime in the electrolyser and purification systems:

① Membrane Damage:

The membrane in a PEM electrolyser is pivotal to its operation, facilitating ion transport between the anode and cathode. Impurities can compromise the membrane's integrity, impairing its functionality and reducing the overall efficiency of the electrolysis process.

② Catalyst Poisoning:

The catalyst plays a crucial role in accelerating the electrolysis reaction. Certain impurities, however, can 'poison' the catalyst, impeding its performance and significantly reducing the rate of hydrogen production.

③ Formation of Cell Deposits:

Over time, impurities can accumulate within the electrolyser cell, forming deposits. These deposits can obstruct the flow of reactants, hampering the operation of the system.

The presence of impurities in the fluid can lower its conductivity, which directly impacts the efficiency of the electrolysis process. The higher the purity of the fluid, the better the conductivity, leading to higher efficiency and overall health of the stack.

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Practical Solutions for Fluid Impurity Challenges

There are several strategies that can be implemented to mitigate the issues caused by fluid impurities:

High-Quality Filters & Strainers:

Utilizing robust filtration systems is the first step in combating fluid impurities. Filters and strainers serve as a physical barrier, capturing particles and preventing them from infiltrating the electrolyser system. It's essential to consider the pore size and material compatibility of the filters to ensure they can effectively trap the impurities without compromising their integrity. In addition, regular inspection and cleaning or replacement of these components is critical to maintain their efficacy over time.



Engaging with industry experts and experienced suppliers can provide valuable insights and recommendations to optimize fluid management within the system. These experts can provide guidance on best practices, innovative filtration technologies, and effective maintenance strategies tailored to your specific operational needs. They can also help identify potential areas of concern and provide strategies to improve system resilience against impurities.

2 Regular Maintenance & Monitoring:

Implementing a rigorous and regular maintenance schedule is paramount in managing fluid impurities. This involves consistent monitoring of electrolyser components, specifically those that are in direct contact with the process fluid. Additionally, employing advanced diagnostic tools and techniques, such as spectroscopy or chromatography, can help in early detection of impurities. This proactive approach allows for timely intervention, preventing potential damage and reducing the risk of system downtime.



Choosing the right materials and components can significantly decrease the number of debris inside the fluid. This debris may result from standard material contamination or from material friction. Utilizing components made of materials resistant to wear, corrosion, and degradation in the electrolysis environment can minimize the generation of particulate matter and help maintain the purity of the process fluid.



Custom fluid control manifold design based on the specific requirements of the application can be another effective strategy. A welldesigned manifold can ensure optimal fluid distribution and flow patterns within the electrolyser, minimizing potential areas where impurities could accumulate or reactions could be impaired. It also enables easier access for cleaning and maintenance, contributing to better management of fluid impurities.



•• Ready to ensure the smooth operation of your electrolyser? ••

The Outcomes

A Pathway to High-Performing Electrolysers

Successfully managing fluid impurities is a cornerstone of maintaining high efficiency and longevity in PEM electrolysers. By implementing robust filtration systems, maintaining regular checks and maintenance, and seeking expert advice, you can bolster your defence against impurities and ensure the smooth operation of your electrolyser. Ultimately, these practices contribute significantly to the success of your hydrogen generation project and the growth of hydrogen-based energy solutions.

Engaging in open discussions and sharing experiences and best practices within the community can further enrich our collective knowledge and spur advancements in the field. Let's strive together for continuous improvement and innovation in our electrolyser.

 Book a call with the IMI Hydrogen experts today:



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